



Declaration of Performance

No. DOP-10312-10

1. Identification of product according to the enclosed appendix
2. Welded pipe made of stainless steel
3. In installations used for transporting / draining / storing water.
When used in drinking water installations, national regulations must be observed.
4. **Viega Technology GmbH & Co. KG**
Viega Platz 1
D-57439 Attendorn
Ph.: +49 2722-61-0
Fax: +49 2722-61-1415
info@viega.de
5. Not applicable
6. System 4
7. Self-declaration with type test and factory production control by the manufacturer
- 8.

Essential properties:	Performance	Harmonised technical specification
Minimum yield strength	Fulfilled	EN 10312
Limit deviations	Fulfilled	
Tightness: liquids (eddy current test)	Fulfilled	
Fire behaviour	Fulfilled	
Durability: (EN ISO 3651-2)	Fulfilled	

The declared performance refers to the products as specified in the Appendix to the Declaration of Performance

9. The performance of the product identified in Nos. 1 and 2 corresponds to the performance declared in No. 8. The manufacturer listed in No. 4 is solely responsible for the creation of this Declaration of Performance. Signed for and on behalf of the manufacturer by:



p.p. K. Arens
Head of Product Management



p.p. F. Kasperkowiak
Product Management

Appendix to Declaration of Performance

No. DOP-10312-10

Article	Model - Description	Designation code
615994	2205 sanpress-pipe 1.4521 15x1,0	CE/EN 10312 15x1, 1.4521, 230 MPa, A1, 1,5 mm/a
616007	2205 sanpress-pipe 1.4521 18x1,0	CE/EN 10312 18x1, 1.4521, 230 MPa, A1, 1,5 mm/a
616014	2205 sanpress-pipe 1.4521 22x1,2	CE/EN 10312 22x1,2, 1.4521, 230 MPa, A1, 1,5 mm/a
616021	2205 sanpress-pipe 1.4521 28x1,2	CE/EN 10312 28x1,2, 1.4521, 230 MPa, A1, 1,5 mm/a
616038	2205 sanpress-pipe 1.4521 35x1,5	CE/EN 10312 35x1,5, 1.4521, 230 MPa, A1, 1,5 mm/a
616045	2205 sanpress-pipe 1.4521 42x1,5	CE/EN 10312 42x1,5, 1.4521, 230 MPa, A1, 1,5 mm/a
616557	2205 sanpress-pipe 1.4521 54x1,5	CE/EN 10312 54x1,5, 1.4521, 230 MPa, A1, 1,5 mm/a
616564	2205XL sanpress-pipe 1.4521 64x2,0	CE/EN 10312 64,0x2,0, 1.4521, 230 MPa, A1, 1,5 mm/a
616571	2205XL sanpress-pipe 1.4521 76,1x2,0	CE/EN 10312 76,1x2,0, 1.4521, 230 MPa, A1, 1,5 mm/a
616588	2205XL sanpress-pipe 1.4521 88,9x2,0	CE/EN 10312 88,9x2,0, 1.4521, 230 MPa, A1, 1,5 mm/a
616595	2205XL sanpress-pipe 1.4521 108x2,0	CE/EN 10312 108,0x2,0, 1.4521, 230 MPa, A1, 1,5 mm/a
102036	2203 sanpress-pipe 1.4401 15x1,0	CE/EN 10312 15x1, 1.4401, 230 MPa, A1, 1,5 mm/a
289034	2203 sanpress-pipe 1.4401 18x1,0	CE/EN 10312 18x1, 1.4401, 230 MPa, A1, 1,5 mm/a
102708	2203 sanpress-pipe 1.4401 22x1,2	CE/EN 10312 22x1,2, 1.4401, 230 MPa, A1, 1,5 mm/a
104924	2203 sanpress-pipe 1.4401 28x1,2	CE/EN 10312 28x1,2, 1.4401, 230 MPa, A1, 1,5 mm/a
108588	2203 sanpress-pipe 1.4401 35x1,5	CE/EN 10312 35x1,5, 1.4401, 230 MPa, A1, 1,5 mm/a
113001	2203 sanpress-pipe 1.4401 42x1,5	CE/EN 10312 42x1,5, 1.4401, 230 MPa, A1, 1,5 mm/a
193676	2203 sanpress-pipe 1.4401 54x1,5	CE/EN 10312 54x1,5, 1.4401, 230 MPa, A1, 1,5 mm/a
578626	2203XL sanpress-pipe 1.4401 64,0x2,0	CE/EN 10312 64,0x2,0, 1.4401, 230 MPa, A1, 1,5 mm/a
354862	2203XL sanpress-pipe 1.4401 76,1x2,0	CE/EN 10312 76,1x2,0, 1.4401, 230 MPa, A1, 1,5 mm/a
354855	2203XL sanpress-pipe 1.4401 88,9x2,0	CE/EN 10312 88,9x2,0, 1.4401, 230 MPa, A1, 1,5 mm/a
354848	2203XL sanpress-pipe 1.4401 108,0x2,0	CE/EN 10312 108,0x2,0, 1.4401, 230 MPa, A1, 1,5 mm/a



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Attendorn, 02.01.2017